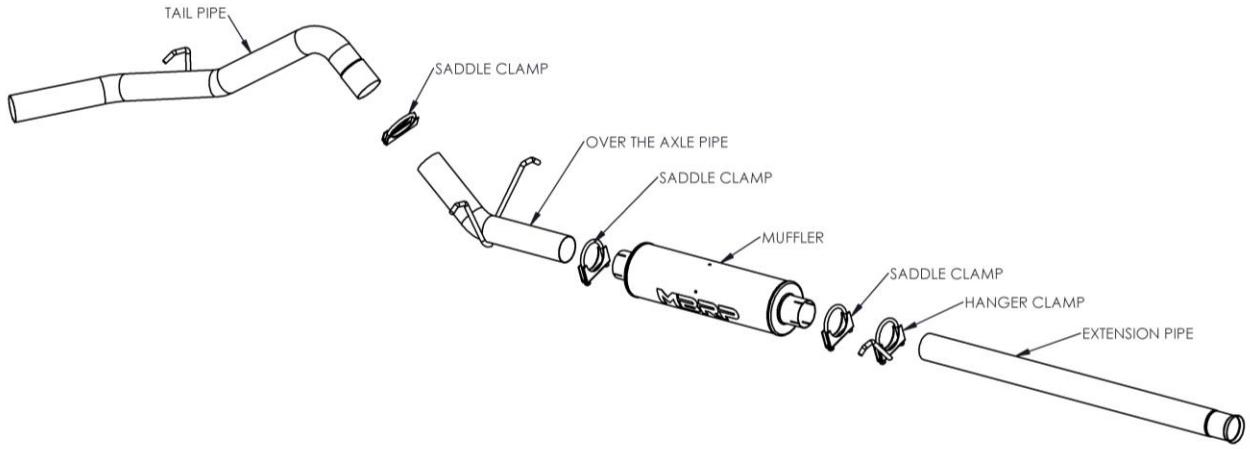
S5054P

09-13 CHEV/GMC 1500 SERIES, 4.8L/5.3L/6.0L, EXTENDED/CREW CAB (EXCLUDES 8' BED),

June 12, 2020



PLEASE READ BEFORE STARTING INSTALLATION

MBRP has made every effort to ensure that all components of this system are of superior quality and properly packaged. It is the installer's responsibility to ensure that all components are present and fit together as shown. Please also ensure that all components are undamaged before removal of the factory exhaust. Finally, check that this system properly matches the make and model of the vehicle and will not interfere with previous or planned modifications.

Removal of stock system:

1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers, and rubber insulators.
2. Remove the clamp after the catalytic converter and save the clamp for the installation.
3. Remove the hangers from the rubber insulators and remove the exhaust from the vehicle. The tail pipe will need to be cut to clear the rear axle.
4. Remove the hangers from the rubber insulators and remove the exhaust from the vehicle.

Installation of MBRP Performance Exhaust:

1. Install the **Extension Pipe** to the existing flange using the clamp removed earlier. The **Extension Pipe** may need to be cut depending on the model, see chart below for details. Leave the hardware loose enough for some adjustment. (**Installation tip:** Temporarily hang the **Muffler** and the **Over Axle Tail Pipe** in place and measure to the back of the Catalytic Converter to verify the length required).

Description	Wheelbase	Extension Pipe Cut Length
Crew Cab/5'8" Bed & Extended Cab/6'6" Bed	143.5"	No Cut
EC/5'8" Bed	133.9"	33.75"
Regular Cab/8' Bed	133"	32.75"
Regular Cab/6'6" Bed	119"	19.5"

2. Slide the **Hanger Clamp** onto the rear of the **Extension Pipe** and into the existing rubber insulator. Note: an addition **3" Clamp** will be required on some models.
3. Install **Muffler** onto the **Extension Pipe** using the Hanger Clamp.
4. Slide a **3" Clamp** onto the rear of the **Muffler**. Feed the **Over Axle Pipe** into the rear of the **Muffler**. Install the hangers on the Over Axle Pipe onto the factory rubber insulators.
5. Install the **Tail Pipe** hanger into the factory rubber insulator located directly above the hanger and attach to the **Over Axle Pipe** using a **3" Clamp**.
6. Align the exhaust as required before tightening clamps. Starting at the front of the exhaust tighten all clamps and connections.
7. Check along the length of the exhaust system to ensure that there is adequate clearance around the spare tire, fuel and brake lines or any wiring. If any interference is detected relocate or adjust.

Congratulations! You are ready to begin enjoying the improved performance and driving experience of your MBRP Performance Exhaust system. We hope you enjoy your purchase.